

DI IORIO SPA WATER BOTTLING PLANT



This is the Di Iorio Spa water bottling plant. The company produces mineral water and soft drinks using ancient, traditional recipes.



Here's the main hall with some of the machinery used for the production of Di Iorio's products. The factory has two bottling lines: PET line for plastic bottles and Glass line



This is the first step of the production. These small plastic pipes called “preforms” are heated in an oven.



Then hot preforms are inflated with air to create Molisia bottles



Now the bottles are filled with Molisia mineral water and then they are labelled



Filled bottles are packed with an heat-shrinkable plastic sheet



Now packed bottles are piled to create a pallet.
After that, the pallet is ready for the shipping in Italy but also Europe, USA and Australia

Seeing how the bottled water is made was very interesting. I also think that the Molisia mineral water was very fresh and delicious. I will be very proud to see Di Iorio Spa again.

Maria Hristova, Bulgaria

The factory was very wet, it made me thirsty. I've never seen a bottle factory before so this was a new fun experience for me.

Frida Modesty Viktoria Andersson Lanas, Sweden.

I liked very much the whole production process. I learned how water is bottled and how a big company with high technology machinery works.

Emanuele Di Iorio, Italy